

### 4½ in 13.5 lb/ft TX22-125 (S31803)

Box end finish: Cu-Plating Lubrication: API-Modified

Clearance: Standard Bevel: 45°

#### PIPE BODY CHARACTERISTICS

Nominal OD	4.500 in
Nominal ID	3.920 in
Min. Yield Strength	125 ksi
Nominal Wall Thickness	0.290 in
Minimum Wall Thickness	90 %
Drift	3.795 in

#### CONNECTION PROPERTIES

Coupling OD (nominal)	4.969 in
Coupling ID (nominal)	3.873 in
Make-up Loss	3.342 in
Coupling Length	7.441 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

#### CONNECTION PERFORMANCE

Tensile Yield Load	480 klb
Compression Yield Load	384 klb
Internal Yield Pressure	14 500 psi
External Pressure Resistance	11 600 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	212 klb

#### TORQUE VALUES

Minimum Make-up torque	5 580 ft-lb
Optimum Make-up torque	6 200 ft-lb
Maximum Make-up torque	6 820 ft-lb
Minimum Shoulder Torque	310 ft-lb
Maximum Shoulder Torque	310 ft-lb
Maximum Operational Torque	6 200 ft-lb

Connection qualified as per ISO 13679:2002 - CAL IV



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**TUBACEX**  
GROUP